

Source: Prestolite Electric Leece Neville Heavy Duty Systems

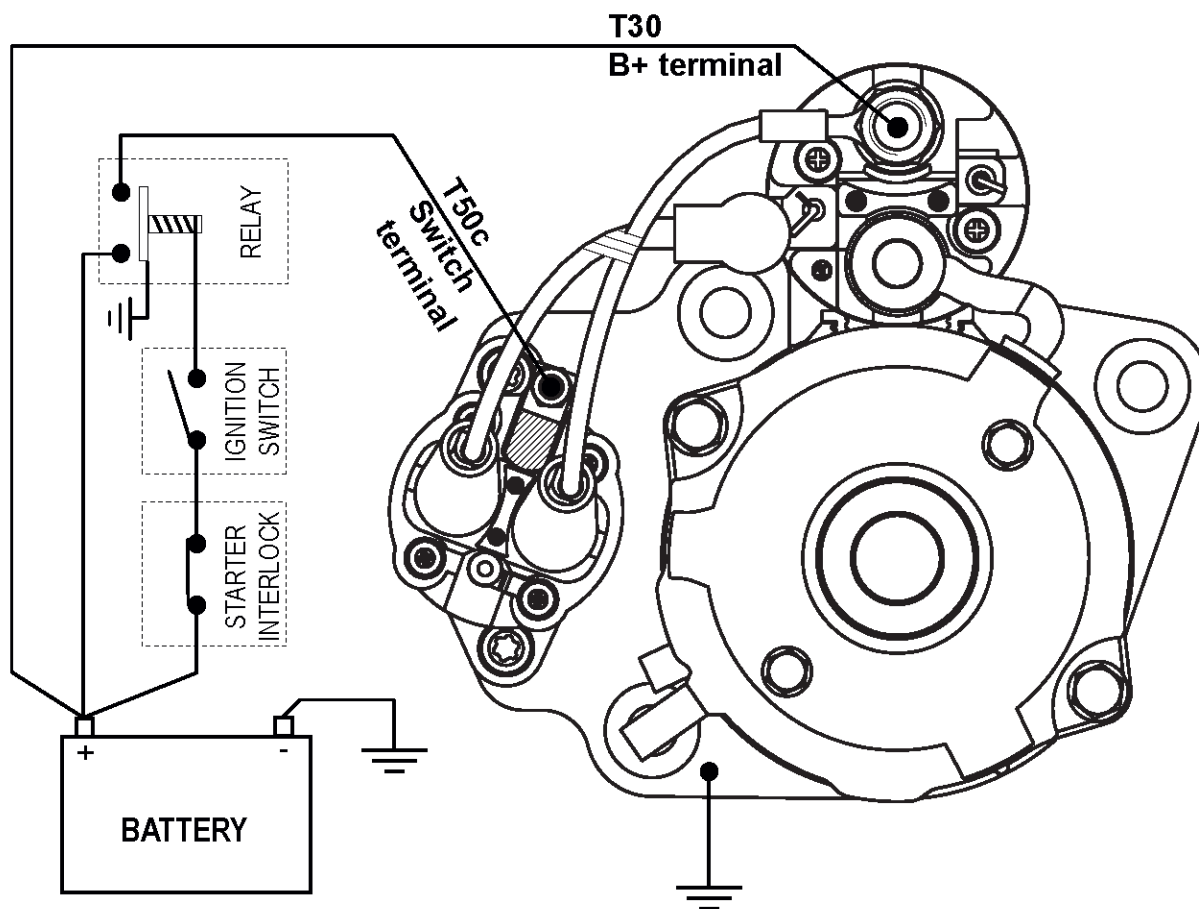
Bulletin No: TWB-0052 **Date:** October 13, 2021

Models: M93R3125SE_M93R3126SE

Subject: Wiring Diagram



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NOTE: Do not bypass or remove the control relay (IMS)

Terminal tightening torque values	
T30 (B+)	13.5 – 15.8 Nm
T50c (IGN / SW)	2 – 2.5 Nm

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at www.prestolite.com, or contact our technical service department at:

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